

Work Order ID 155576

Tuesday, January 17, 2017 11:27:39 AM

155576

Page 1

Item ID: D206-781-031 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Baggage Compartment Protector - Floor
 Start Date: 1/25/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: JAN 19 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9649	REV A	JAN 27 2017	DAS 6					DAS 21	1701-30
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D206-781-031 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

FEB 08 2017

DAS 6
9-89

DAS 28
9-89

JAN 28 2017

DAS 27
9-89

FEB 08 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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DART 3 2010				DART 3 2010				Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
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FEB 08 2017

FEB 08 2017

DAS
21
9-89

FEB 08 2017

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OTHER : ☐																					

Tuesday, January 17, 2017 11:27:38 AM

155576

D206-781-031

Required Date: 1/30/2017

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3878-1 *D3878-1*		Manufactured	No			110	Each	0.0000	1	1		JAN 28 2017	
Baggage Protector-Floor													
D3031-3 *D3031-3*		Manufactured	No			110	Each	18.0000	1	1		JAN 28 2017	
Loop													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST016		18							
				154614		18							
D3918-1 *D3918-1*		Manufactured	No			110	Each	2.0000	1	1		JAN 28 2017	
Placard													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST058		2							
				154615		2							
80-004-2-8 *80-004-2-8*		Purchased	No			110	Each	36.0000	2	2		JAN 28 2017	
INSERT													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				m130564		20							
				ST585		16							
				m135895		16							

DQA: _____ Date: _____



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Root Cause		FAULT CATEGORY																							
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																			
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Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : _____																						
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Picklist Print

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Work Order ID: 155576

155576

Parent Item: D206-781-031

D206-781-031

Parent Item Name: Baggage Compartment Protector - Floor

Start Date: 1/25/2017

Required Date: 1/30/2017

Start Qty: 1.00

Required Qty: 1.00

MS24694-S50

Purchased

No

110

Each

518.0000

14

14

MS24694-S50

Screw

DAS
6
9-89

JAN 28 2017
DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK006

400

m136579

400

GA

18

m134370

18

ST284

100

m136047

100

14

DQA: _____ Date: _____



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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-781-2 REV. A OR LATER APPROVED REVISION
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D407-781 REV. 3 OR LATER REVISION

REF. TCCA STC: SH08-60
REF. FAA STC: SR002726NY
REF. EASA.IM.R.S.01541

1.0 PURPOSE

In some aircraft, the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit cannot be installed as indicated in IIN-D407-781-2. The purpose of this DSI is to provide an alternate mounting method to fasten the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit.

2.0 INSTALLATION

It is acceptable to replace qty(2) D3930-1 Clips with qty(2) 80-004-2-6 Inserts. Locate and mark location of the two attachment holes on the baggage compartment wall as shown in Figure 1 of this service instruction. Install 80-004-2-6 Inserts at the marked locations in accordance with Section 3-2-12 of BHT-206-SRM-1. It is acceptable to trim the wall protectors to accommodate optional equipment or transfer attachment holes to the wall protector and install the optional equipment on top of the wall protector with longer fasteners.

3.0 PARTS LIST

Amend the D206-781-041 Baggage Compartment Wall Protector Kit parts list as follows:

5.1 / 25.48.1 (ref. IIN-D407-781-2 Rev. A / ICA-D407-781 Rev. 3 or earlier)

ADD:

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
		2	AN525-10R7	SCREW
		2	80-004-2-6	INSERT

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 13.04.12
CERT. NO.: SH08-60
ISSUE NO.: 1

A	NEW ISSUE		13.04.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
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CHECKED			
MFG. APPR.	N/A		
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DE APPR.			
DATE	13.04.08		
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DRAWING NO. DSI 9649		SCALE NTS	
TITLE ALTERNATE INSTALL			
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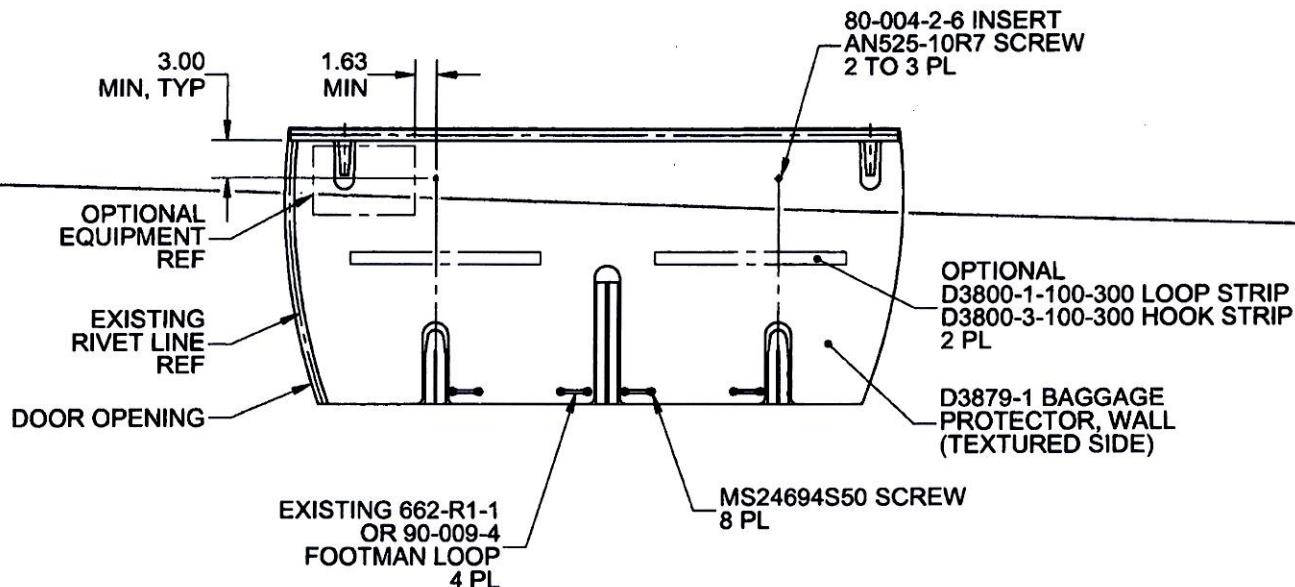


FIGURE 1 - D3879-1 BAGGAGE COMPARTMENT WALL PROTECTOR - ALTERNATE INSTALLATION

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DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

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D. SHEPHERD (DE # 02)

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5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3931-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW